Ford 289-351W
Power Steering Bracket Kit
Driver Side
131108

For Use with Compressor Bracket Kit 131107 Only
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**Packing List: Ford 289-351W Driver Side Power Steering Bracket Kit (131108)**

<table>
<thead>
<tr>
<th>No.</th>
<th>Qty.</th>
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<td>Ford 289-351W Driver Side Power Steering Front Bracket</td>
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<td>136029</td>
<td>Ford 289-351W Driver Side Power Steering Rear Bracket</td>
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<td>3.</td>
<td>1</td>
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**Before beginning installation, open all packages and check contents of shipment. Please report any shortages directly to Vintage Air within 15 days. After 15 days, Vintage Air will not be responsible for missing or damaged items.**
1. Replace (1) 5.380” long spacer (provided with compressor bracket kit) (See Figure 1, below) with (1) 4.375” long spacer and (1) .875” long spacer (provided with power steering bracket kit) (See Figure 2, below). Install front and rear power steering brackets as shown.

NOTE: Before tightening bolts, assemble all brackets loosely to engine. This will ensure proper alignment of all brackets.

Power Steering Bracket Installation

NOTE: Do not tighten bolts until power steering pump is installed on front and rear brackets.
1. Determine which power steering pump is being used, then install power steering pump to front and rear power steering brackets as shown below.
Route belts as shown below. Vintage Air recommends using only Dayco, Gates or Goodyear brand reinforced V-belts with this power steering bracket kit. Power Steering belt length of 53” is recommended. **NOTE:** This can vary with the diameter of your water pump, crankshaft and power steering pump pulleys.

**Crankshaft Pulley Grooves:**
1. Crankshaft, Water Pump, Compressor and Power Steering Pump
2. Crankshaft, Water Pump and Alternator
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Checked By: 
Packed By: 
Date: 

![Diagram of parts](image-url)