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** 289 FORD COMPRESSOR BRACKET **

<table>
<thead>
<tr>
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<th>QTY.</th>
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<td>13601-SFA</td>
<td>289 FORD COMP. MOUNTING BRKT.</td>
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<tr>
<td>2.</td>
<td>1</td>
<td>19101-HFA</td>
<td>HARDWARE KIT</td>
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** BEFOE BEGINNING INSTALLATION OPEN ALL PACKAGES AND CHECK CONTENTS OF SHIPMENT. PLEASE REPORT ANY SHORTAGES DIRECTLY TO VINTAGE AIR WITHIN 15 DAYS. AFTER 15 DAYS, VINTAGE AIR WILL NOT BE RESPONSIBLE FOR MISSING OR DAMAGED ITEMS. **
INSTALLATION INSTRUCTIONS

BEFORE INSTALLATION, CHECK FOR PROPER OPERATION OF ALL COMPONENTS (RADIO, LIGHTS, WIPERS, ETC.). STUDY THE INSTRUCTIONS, ILLUSTRATIONS AND DIAGRAMS. FOR EASE OF INSTALLATION CHECK OFF (✓) EACH PROCEDURE PRIOR TO MOVING ON TO NEXT STEP.

STEP(S)

☐ 1. REMOVE O.E.M ENGINE FAN, FAN PULLEY AND BELTS. (RETAIN)

NOTE

TO EASE INSTALLATION, MAKE SURE THE ENGINE IS NOT HOT AND RELEASE THE PRESSURE ON THE RADIATOR CAP.

* PLACE A DRAIN PAN UNDER THE VEHICLE AND REMOVE THE UPPER RADIATOR HOSE.

COMPRESSOR MOUNTING BRACKET INSTALLATION

☐ 4. REMOVE THE TOP THREE WATER PUMP MOUNTING BOLTS (DISCARD). SEE FIGURE 1 BELOW

☐ 5. LOOSELY ATTACH IDLER ASSEMBLY TO THE COMPRESSOR MOUNTING BRACKET. SEE FIGURE 2 PAGE 5


![Diagram of compressor bracket installation](image-url)
IDLER ASSEMBLY INSTALLATION

- 2 1/2" IDLER ECCENTRIC
- 1/2" x 1 1/4" BOLT w/ LOCK-WASHER
- STND. SHOULDER BOLT

FIGURE 2

COMPRESSOR MOUNTING BRACKET INSTALLATION

- 5/16" 2 3/4" BOLTS & LOCK-WASHERS
- 1 1/4" SPACER
- 3/8" x 1" BOLT w/ LOCK-WASHER

NOTE: USE A 1" SPACER WITH OUT POWER STEERING OR USE A 13/16" SPACER WITH POWER STEERING

FIGURE 3
7. ATTACH THE COMPRESSOR TO MOUNTING BRACKET; USING (2) 3/8” x 2” BOLTS, WASHERS, 3/4” SPACERS, AND NUTS TO FRONT UPRIGHT OF COMPRESSOR MOUNTING BRACKET. USING (2) 3/8” x 1 1/4” BOLTS, WASHERS, AND NUTS TO ATTACH THE REAR OF THE COMPRESSOR TO REAR UPRIGHT OF COMPRESSOR MOUNTING BRACKET. SEE FIGURE 4 BELOW.

![Diagram of compressor installation]

FIGURE 4

8. RE-INSTALL ENGINE FAN PULLEY AND FAN.

9. INSTALL BELTS AS SHOWN IN FIGURE 5 BELOW. ADJUST TO PROPER TENSION AND TIGHTEN ALL BOLTS.

![Diagram of serpentine belt system]

FIGURE 5

WITH OUT POWER STEERING

WITH POWER STEERING

10. RE-INSTALL UPPER RADIATOR HOSE. MAKE SURE TO CHECK FOR PROPER CLEARANCE BETWEEN THE COMPRESSOR, COMPRESSOR CLUTCH, MOUNTING BRACKET AND ALL HEATER HOSES AND OIL LINES. FILL UP THE RADIATOR TO REPLACE ANY FLUIDS LOST DURING THE INSTALLATION PROCESS.
# 289 Ford Compressor Bracket

## Bracket Kit

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</table>

CHECKED BY: 

PACKED BY: 

DATE: 

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![Diagram of 289 Ford Compressor Bracket]

![Diagram of Hardware Kit]