350-455 OLDS DRIVER SIDE
COMPRESSOR BRACKET FITS 1964-1977
260, 307, 330, 350, 400, 403, 425
AND 455
141009

REQUIRES 2 GROOVE CRANK AND WATER PUMP PULLEY

<table>
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<th>No.</th>
<th>QTY.</th>
<th>PART No.</th>
<th>DESCRIPTION</th>
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<td>1.</td>
<td>1</td>
<td>141010</td>
<td>350-455 OLDS DR SIDE COMP BRACKET ASM</td>
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<td>2.</td>
<td>1</td>
<td>146006-SCR</td>
<td>COMPRESSOR MOUNTING BRACKET</td>
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<td>3.</td>
<td>1</td>
<td>191029</td>
<td>HARDWARE KIT</td>
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CRANK PULLEY GROOVES
1. CRANK, WATER PUMP, COMPRESSOR & POWER STEERING
2. CRANK, WATER PUMP & ALTERNATOR

REQUIRES 2 GROOVE CRANK AND WATER PUMP PULLEY
ASSEMBLE ALL BRACKETS LOOSELY TO ENGINE BEFORE TIGHTENING BOLTS, THIS WILL ENSURE PROPER ALIGNMENT OF ALL BRACKETS. REFER TO HARDWARE PACKING LIST FOR NUMBERED PART DESCRIPTIONS.

WE RECOMMEND A BELT LENGTH 57 1/2". HOWEVER, THIS CAN VARY WITH DIAMETER OF YOUR WATER PUMP & CRANKSHAFT PULLEYS.
141009 OLDS 350-455 DR SIDE COMP BRKT

DISASSEMBLY:
1. DISCONNECT BATTERY AND REMOVE OEM A/C COMPRESSOR, BELTS AND BRACKETS IF EQUIPPED.

ASSEMBLY:
1. INSTALL VINTAGE AIR 141010 COMPRESSOR BRACKET TO DRIVER SIDE CYLINDER HEAD. USE (3) 3/8-16 x 1 3/8” BOLTS. REFER TO ILLUSTRATION.


3. INSTALL 3/8-16 x 1 3/4” BOLT AND 3/8-16 LOCK NUT TO REAR OF COMP TO COMPRESSOR BRACKET. REFER TO ILLUSTRATION.

4. INSTALL 3/8-16 x 1” BOLT, 3/8 FLAT WASHER AND 3/8 LOCK WASHER TO 146006-SCR TENSIONING SLOT. REFER TO ILLUSTRATION.

5. INSTALL DRIVE BELT. VINTAGE AIR RECOMMENDS A 13/32 x 57 3/4” BELT (I.E GATES 7575).