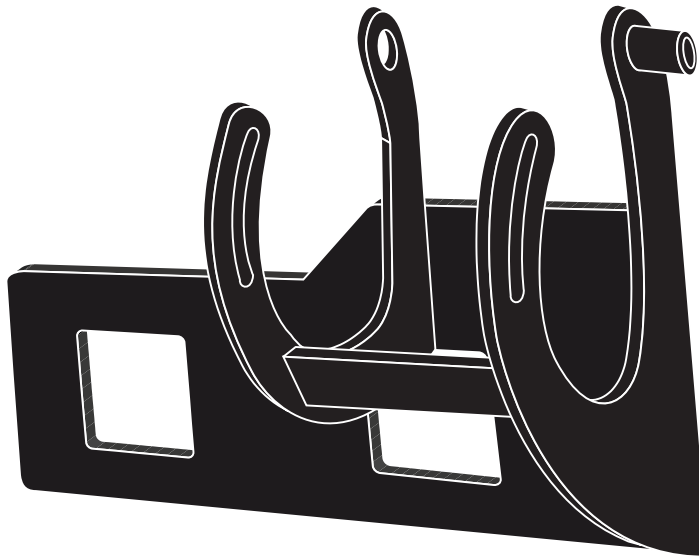




an ISO 9001:2008 Registered Company

1967-72 CHEVY PICKUP COMPRESSOR BRACKET 15249-VCB

FITS 250 CID, 6 CYL. CHEVY, POINT IGNITION

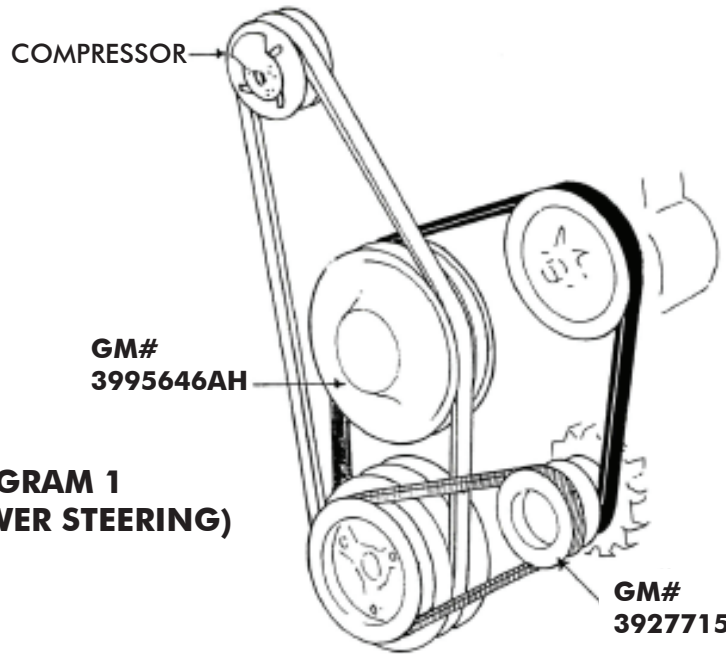


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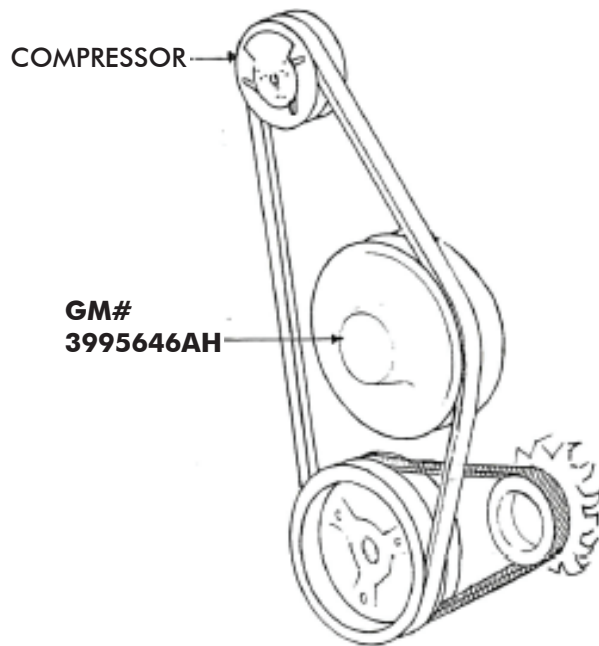


1967-72 CHEVY PICKUP COMPRESSOR BRACKET

BELT ROUTING DIAGRAMS



**DIAGRAM 1
(WITH POWER STEERING)**



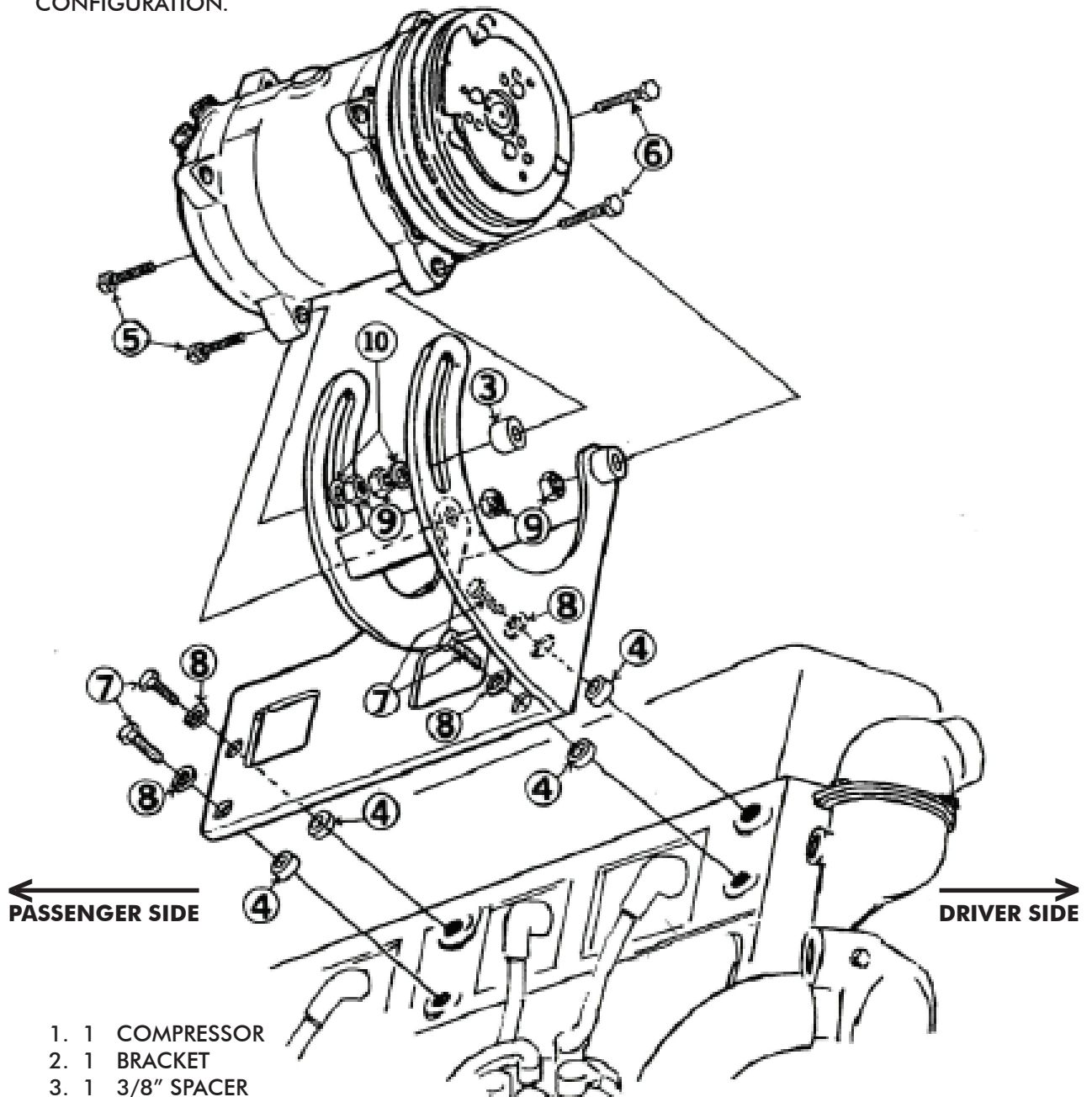
**DIAGRAM 2
(WITHOUT POWER STEERING)**



1967-72 CHEVY PICKUP COMPRESSOR BRACKET

INSTALLATION INSTRUCTIONS

- ASSEMBLE PASSENGER SIDE A/C COMPRESSOR BRACKET AS SHOWN, AND ATTACH TO PASSENGER SIDE OF HEAD.
- FUEL LINES, VACUUM LINES AND HEATER HOSES WILL BE ROUTED IN THE ORIGINAL CONFIGURATION.



1. 1 COMPRESSOR
2. 1 BRACKET
3. 1 3/8" SPACER
4. 4 1/4" SPACER
5. 2 3/8" x 1 1/2" NC BOLT
6. 2 3/8" x 1 3/4" NC BOLT
7. 4 3/8" x 1" NC BOLT
8. 4 LOCK WASHER
9. 4 3/8" NYLOC NUT
10. 2 3/8" FLAT WASHER



1967-72 CHEVY PICKUP COMPRESSOR BRACKET

6 CYLINDER 250 CID A/C COMPRESSOR BRACKETS 15249-VCB

FITS 250 CID, 6 CYLINDER CHEVY WITH POINT TYPE IGNITION (PRE-1976).

PULLEY NOTES:

WATER PUMP PULLEY: 6 CYLINDER ENGINES WERE DELIVERED WITH AND WITHOUT A TWO GROOVE WATER PUMP PULLEY. (GM#) 3995646 IS ONE OF THE MORE COMMON NUMBERS THAT IS STILL AVAILABLE FROM THE DEALER. IT SHOWS TO FIT BOTH 6 CYLINDER AND V-8 APPLICATIONS. ANY SIX INCH DIAMETER, TWO GROOVE PULLEY FOR A #15 WIDE BELT SHOULD WORK.

ALTERNATOR PULLEY: FACTORY A/C ENGINES WITH POWER STEERING AND/OR AIR PUMPS WERE DELIVERED WITH (3) THREE GROOVE PULLEYS. THIS PART IS NO LONGER AVAILABLE FROM GM, BUT IT IS AVAILABLE FROM VINTAGE AIR. IT IS POSSIBLE TO USE A (2) TWO GROOVE ALTERNATOR PULLEY, BUT THIS IS NOT RECOMMENDED AND WILL SHORTEN ALTERNATOR BEARING LIFE.

CRANKSHAFT PULLEY: ALL 6 CYLINDER ENGINES WERE DELIVERED WITH A (2) TWO GROOVE CRANKSHAFT PULLEY. ENGINES WITH A/C, POWER STEERING AND/OR AIR PUMPS REQUIRE A (1) ONE GROOVE PULLEY ADAPTER TO DRIVE THE ALTERNATOR. THIS PART IS NO LONGER AVAILABLE FROM GM.

NOTE: FACTORY PART NUMBERS ARE FOR REFERENCE ONLY.

BELT NOTES:

THE NECESSARY BELT LENGTH VARIES WITH THE DIAMETER OF THE PULLEYS AND THE MOUNTING BRACKETS USED IN AN INSTALLATION.

THE FOLLOWING NUMBERS HAVE BEEN FOUND TO BE CLOSE:

CRANKSHAFT, WATER PUMP, A/C COMPRESSOR — 15530*

CRANKSHAFT, ALTERNATOR — 15300*

CRANKSHAFT, WATER PUMP, POWER STEERING, ALTERNATOR — 15480*

* BELT SIZE IS EXPRESSED AS WWLLL, WHERE WW IS BELT WIDTH AND LLL IS BELT LENGTH.

EXAMPLE: 15305

[15] [305]
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1⁵/₃₂" 30.5"