Gen II Heater

with Defrost

506101
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### Packing List:

**Gen II Heater Kit with Defrost (506101)**

<table>
<thead>
<tr>
<th>No.</th>
<th>Qty.</th>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>1</td>
<td>506601</td>
<td>Gen II Heater with Defrost Sub Case</td>
</tr>
<tr>
<td>2.</td>
<td>1</td>
<td>479000</td>
<td>Gen II Heater with Defrost Wiring Kit</td>
</tr>
<tr>
<td>3.</td>
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<td>633810-VUA</td>
<td>Universal Defrost Duct Kit</td>
</tr>
<tr>
<td>4.</td>
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<td>633601</td>
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</tr>
<tr>
<td>5.</td>
<td>5</td>
<td>06200-VUE</td>
<td>2” Duct Hose Per Foot</td>
</tr>
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**Before beginning installation, open all packages and check contents of shipment. Please report any shortages directly to Vintage Air within 15 days. After 15 days, Vintage Air will not be responsible for missing or damaged items.**

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![Diagram of Gen II Heater Kit with Defrost]

1. Gen II Heater with Defrost Sub Case
2. Gen II Heater with Defrost Wiring Kit
3. Universal Defrost Duct Kit
4. Gen II Heater with Defrost Installation Kit
5. 2” Duct Hose Per Foot
Heater Installation

1. Use heater unit as a template and drill (4) 9/32” diameter mounting holes as shown in Figure 1, below. **NOTE:** The Vintage Air heater unit is designed to mount inside of the firewall in the passenger compartment. The installation of the unit varies according to body manufacturer or modifications to original firewall. After selecting location, be sure unit does not interfere with cowl vent, wipers, etc.

**Figure 1**
NOTE: Vintage Air systems require (2) 5/8” hose nipples (not supplied). One for the intake (pressure) and one for the water pump (suction). If required, remove existing hose nipple or nipples and install new 5/8” hose nipples in intake and water pump.

1. Install the top and bottom heater fittings onto the heater core using (2) properly lubricated #10 O-rings (See Figure 2, below, and Figure 3, Page 6).
2. Route a piece of heater hose from the water pump to the top heater fitting of the heater core as shown in Figure 2, below. Secure using hose clamps.
3. Route a piece of heater hose from the intake to the bottom heater fitting of the heater core as shown in Figure 2, below. **NOTE: Install the heater control valve inline with the intake manifold (pressure side) heater hose, and secure using hose clamps as shown in Figure 2, below. Also note proper flow direction.**
4. Fill the radiator with coolant, and check all heater connections for leaks.
5. Start the engine and run it until normal operating temperature is reached. Place the switch in the heat position (See Figure 4, Page 6) and select the fan speed desired. The system will heat the vehicle.
6. When the valve is closed, the inlet side of the valve should be hot and the outlet side should be cool. When the valve is open, both the inlet and outlet sides should be hot.
Lubricating O-rings

For a proper seal of fittings: Install supplied O-rings as shown, and lubricate with supplied oil.

NOTE: Standard torque specifications:
#6: 11 to 13 ft-lb.
#8: 15 to 20 ft-lb.
#10: 21 to 27 ft-lb.

Defrost Duct Installation

1. Install the defrost ducts as shown in Figure 4, below. NOTE: Figure 4 shows general locations of defroster ducts. The location of these ducts will vary.

Control Panel Operation

1. **Blower Switch**: Located on the left and controls 3-speed fan motor.
2. **Mode Switch**: Located in the center, full counter clockwise is the first position and considered off if the blower is not turned on. The first position activates the Bi-level mode and directs air to both defrost and floor levels. The second position activates the floor mode. The heater door opens and directs air to exit at floor level. The third position activates the defrost mode and will direct air to the defrost vents.
3. **Temperature Control Switch**: Located on the right, this allows you to adjust the temperature of the heat running through the system. For hotter temperatures, turn the switch clockwise and counterclockwise to reduce the temperature.
Wiring Diagram: Gen II Heater

30 Amp Circuit Breaker

To Battery or Battery Terminal on Starter Solenoid.

Mode Switch

Fan Speed Switch

Blower Motor

Control Module

Floor/Defrost Servo (Rear View of Plug)

Note Orientation of Plugs

Heater Control Valve Servo (Rear View of Plug)

Heat Control Valve Potentiometer

Heater Control Valve Servo (Rear View of Plug)
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Checked By: ____________________  
Packed By: ____________________  
Date: ________________